

Earnings Call Presentation
For the Quarter ended September 30, 2023

NASDAQ:ASTL TSX: ASTL

November 3rd, 2023

Disclaimer



CAUTIONARY STATEMENT REGARDING FORWARD-LOOKING STATEMENTS

This presentation contains "forward-looking information" under applicable Canadian securities legislation and "forward-looking statements" within the meaning of the U.S. Private Securities Litigation Reform Act of 1995 (collectively, "forward-looking statements"). Forward-looking statements and information generally can be identified by the use of forward-looking terminology such as "outlook", "objective", "intend", "estimate", "anticipate", "believe", "should", "plans", "budget", "continue" or similar expressions suggesting future outcomes or events. Forward-looking statements and information include, but are not limited to, statements regarding the operations, business, financial condition, expected financial results, performance, opportunities, strategies, outlook and guidance of Algoma Steel Group Inc. (the "Company" or "Algoma"s strategic objectives, its implementation of an ISO 4504. Safety Management System, its expectation to continue to pay a quarterly dividend, potential purchases under its normal course issuer bid, and Algoma's transformation to electric arc furnace steelmaking (the "EAF Transformation"), including the expected timing of the EAF Transformation and the resulting effects on the Company, expectations regarding future economic conditions, including the price of steel, potential recession and fluctuations in interest rates.

Although we believe that our anticipated future results, performance or achievements expressed or implied by the forward-looking statements and information are based upon reasonable assumptions and expectations, the reader should not place undue reliance on forward-looking statements and information because they involve known and unknown risks, uncertainties and other factors, many of which are beyond our control, which may cause the actual results, performance or achievements of the Company to differ materially from anticipated future results, performance or achievements expressed or implied by such forward-looking statements and information. The material factors or assumptions that were applied by us in drawing conclusions or making forecasts or projections set out in the forward-looking statements and information, and those risks, uncertainties and other factors that could cause actual results to differ materially from the forward-looking statements and information, include, but are not limited to: global and North American product demand; production levels and capacity utilization; the risks associated with the steel industry generally, including the price of steel; the ability of the Company to implement and realize its business plans, including the EAF Transformation; the risk of downturns and a changing regulatory landscape in the Company's highly competitive and cyclical industry: future results of operations; future cash flow and liquidity; future capital investment; the impact of the foregoing items on our debt service obligations; our ability to operate our business, remain in compliance with debt covenants; restrictive covenants in debt agreements limiting our discretion to operate our business; plant operating performance; upgrades to our facilities and equipment; our joint venture arrangements; our research and development activities; our ability to source raw materials and other inputs at a competitive cost; debt financing, government or regulatory accommodation for key operational inputs and other current or future compliance requirements; our ability to supply to new customers and markets; our ability to effectively manage costs; our ability to attract and retain key personnel and skilled labour; our ability to obtain and maintain existing financing on acceptable terms, when required; changes in environmental, climate change, tax and other laws, rules and regulations, including international trade regulations and global data privacy laws; growth in steel markets and industry trends; significant domestic and international competition; increased use of competitive products; a protracted fall in steel prices; plant operating performance; product mix; level of contract sales; excess capacity, resulting in part from expanded production in China and other developing economies; low-priced steel imports, import levels and government actions or lack of actions with regard to imports; protracted declines in steel consumption caused by poor economic conditions in North America or by the deterioration of the financial condition of our key customers; increases in annual funding obligations resulting from our under-funded pension plans; supply and cost of raw materials and energy; natural gas prices and usage; the cost and reliability of third party suppliers and service providers; currency fluctuations; environmental compliance and remediation; unexpected equipment failures and other business interruptions; a protracted global recession or depression; North American and global economic performance and political developments; and changes in general economic conditions, including as a result of the COVID-19 pandemic, inflation, rising interest rates and the ongoing impact of the conflict in Ukraine.

The foregoing list of factors is not exhaustive and readers should also consider the other risks and uncertainties set forth in the section entitled "Risk Factors" and "Cautionary Note Regarding Forward-Looking Information" in Algoma's Annual Information Form for the year ended March 31, 2023, filed by Algoma with applicable Canadian securities regulatory authorities (available under the company's SEDAR+ profile at www.sedarplus.ca) and with the U.S. Securities and Exchange Commission (the "SEC"), as part of Algoma's Annual Report on Form 40-F (available at www.sec.gov), as well as in Algoma's current reports with the Canadian securities regulatory authorities and the SEC.

Given these risks, uncertainties and other factors, readers should not place undue reliance on forward-looking statements or information as a prediction of actual results. The forward-looking statements and information reflects management's current expectations and beliefs regarding future events and operating performance and is based on information currently available to management. Although we have attempted to identify important factors that could cause actual results to differ materially from the forward-looking statements and information contained herein, there are other factors that could cause results not to be as anticipated, estimated or intended. The forward-looking statements and information contained herein is current as of the date hereof and, except as required under applicable law, we do not undertake to update or revise it to reflect new events or circumstances.

Certain information in this presentation may be considered as "financial outlook" within the meaning of applicable securities legislation. The purpose of this financial outlook is to provide readers with disclosure regarding the Company's reasonable expectations as to the anticipated results of its proposed business activities for the periods indicated. Readers are cautioned that the financial outlook may not be appropriate for other purposes.

PRESENTATION OF FINANCIAL INFORMATION

The Company's fiscal year runs from April 1st to March 31st. The Company and its subsidiaries' functional currency is the United States dollar ("US dollar" or "US\$"). The US dollar is the currency of the primary economic environment in which the Company and subsidiaries operate. The items included in the unaudited condensed interim consolidated financial statements are measured using the US dollar.

For reporting purposes, the unaudited condensed interim consolidated financial statements are presented in millions of Canadian dollars ("C\$" or "\$"). The assets and liabilities are translated into the reporting exchange rates prevailing at the end of each reporting period. Income and expense items are translated at average exchange rates for the reporting period. Exchange differences arising are recognized in other comprehensive income and accumulated in equity under the heading 'Foreign exchange on translation to presentation currency.'

The Company's financial statements have been prepared in accordance with International Financial Reporting Standards as issued by the International Accounting Standards Board ("IFRS"). IFRS differs in certain material respects from U.S. generally accepted accounting principles ("U.S. GAAP"). As such, the Company's financial statements are not comparable to the financial statements of U.S. companies prepared in accordance with U.S. GAAP.

This presentation should be read in conjunction with, the Company's September 30, 2023 interim unaudited consolidated financial statements and the accompanying notes.

NON-IFRS MEASURES

To supplement our financial statements, we use certain non-IFRS measures to evaluate the performance of Algoma. These terms do not have any standardized meaning prescribed within IFRS and, therefore, may not be comparable to similar measures presented by other companies. Rather, these measures are provided as additional information to complement those IFRS measures by providing a further understanding of our financial performance from management's perspective and providing management and investors with additional information for comparison of our operating results across different time periods and to the operating results of other companies. Accordingly, they should not be considered in isolation nor as a substitute for analysis of our financial information reported under IFRS. Please refer to the Company's most recent MD&A for further discussion of these non-IFRS financial measures, including Adjusted EBITDA, and for a reconciliation to comparable IFRS measures, including net income. See also Annex: Adjusted EBITDA Reconciliation on slide 13.

Earnings Call Agenda





Today's Presenters:



Michael Garcia
Chief Executive Officer



Rajat Marwah Chief Financial Officer Safety Performance

Financial Performance

Market Update

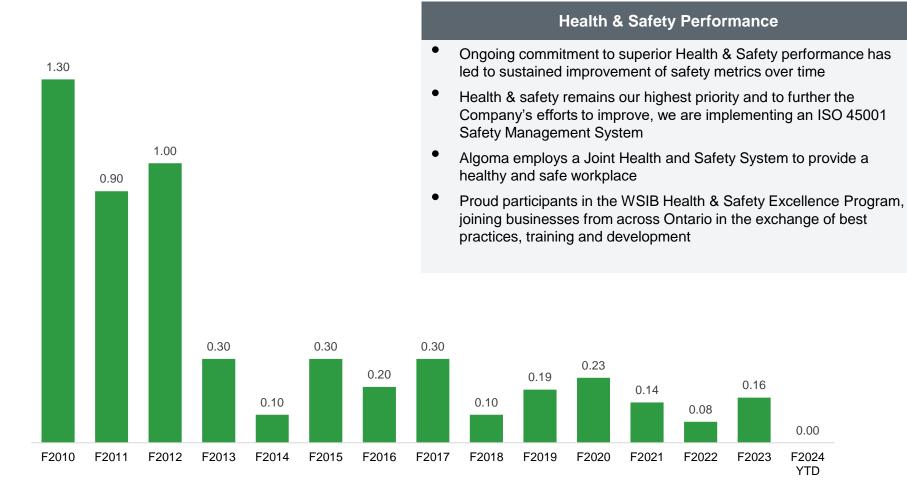
Strategic Update

Questions & Answers

Safety Without Compromise



Continued Focus and Improvement in Lost Time Injury Frequency Rate (LTIFR)¹



Safety is Top Priority for Algoma

Key Performance Highlights

ALGOMA — STEEL INC.

Q2 FY2024 - Ended September 30th, 2023

- Shipping volume was 549K NT in Q2 FY2024, down 4% from 569K NT in Q1 FY2024 and up 26% from 435K NT in Q2 FY2023.
- Steel Revenue was \$666 million in Q2 FY2024, down 12% from \$755 million in Q1 FY2024 and up 21% from \$552 million in Q2 FY2023.
- Adjusted EBITDA was \$81 million in Q2 FY2024, down 58% from \$191 million in Q1 FY2024 and down 2% from \$83 million in Q2 FY2023.
- Net Income was \$31 million in Q2 FY2024, down 76% from \$131 million in Q1 FY2024 and down 64% from \$87 million in Q2 FY2023.
- Cash position was \$214 million at the end of Q2 FY2024 with availability of \$347 million under the Revolving Credit Facility

Q2 FY2024 YTD

1,118 kNT Shipments \$1,420 million Steel Revenue \$272 million Adjusted EBITDA

Adjusted EBITDA margin fiscal YTD was 17.5%



First Quarter Financial Highlights



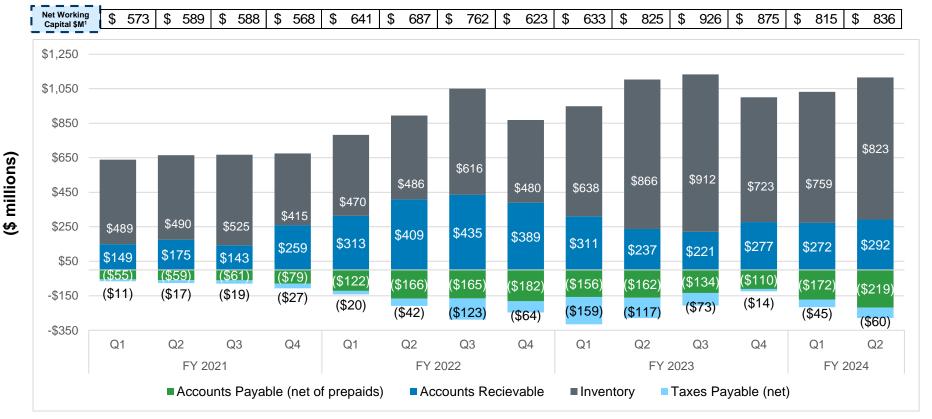
	Q2 FY2024	Q2 FY2023	Cha	inge	Q1 FY2024	Cha	nge
Shipping volume ('000s tons)	549	435	↑	26%	569	\downarrow	-4%
Net Sales Realization per ton (\$/ton)	1,213	1,266	\	-4%	1,323	↓	-8%
Steel Revenue(\$ million)	666	552	↑	21%	755	\	-12%
Cost of Steel Products Sold (\$/NT)	1,021	1,037	\downarrow	-2%	950	↑	7%
Adjusted EBITDA (\$ million)	81	83	\downarrow	-2%	191	↓	-58%
Net Income (\$ million)	31	87	\	-64%	131	\	-76%

Algoma Q2 FY2024 Quarterly Adjusted EBITDA Margin was 11.1%

Overview of Net Working Capital Seasonality







Construction Update







Project Statistics²:

Concrete 16,778 cu/m

Dust Hoods 10% complete

Fume Treatment
Plant Foundations
85% complete

Structural Steel 9,500 tons

9 Q-One Transformers Installed No.2 Baghouse Installation Started Oct 23

Shell Reline Foundations 55% complete

Charging Crane
Assembly
Started Oct 23

Water Treatment
Plant Excavation
95% complete

By the numbers:

Cumulative Spending

\$456M



Remaining SIF Loan

\$92.5M

Project Commitments

\$700M

Project Budget

\$828-878M

¹⁾ Photo taken Oct 12, 2023

Project Estimates at Oct 30, 2023

⁽³⁾ Revised project budget from Q4F2023 release

Plate Mill Modernization Update



Algoma's Path to Higher Plate Production





First Plate Trial at the Inline Shear

Phase I - Quality Focus

- New Primary De-scaler (improves surface quality)
- Automated Surface Inspection System, detects and maps quality
- New Hot Leveler (improves flatness)
- Automation Upgrade of the 166 Mill (expands grade offering)

Complete

Phase 2- Productivity Focus

- In-Line Plate Cutting with Heavy Gauge Inline Shear
- New cooling beds coupling the plate mill and shear line, dividing shear and new plate piler
- Automated Marking Machine

Currently Commissioning

Phase 2- Outage Elements

April Outage:

- 4Hi DC Drive Upgrade
- Onboard Descaling System Upgrade for 2Hi

Calendar Q3 (Planned):

- Onboard Descaling System Upgrade for 4Hi
- Mill Alignment and Work Roll Offset at the 4Hi

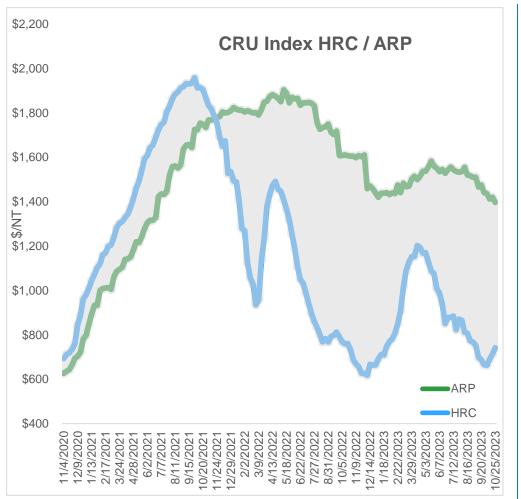
Planned

Market Update



North American HRC price rebounding/ Plate pricing remains strong

Historical Hot Rolled Coil (HRC) and As Rolled Plate Prices (ARP) (US\$/ton)



Key Market Drivers

- Index HRC pricing fell approx. 25% over Q2 F2024, exacerbated by market uncertainty surrounding protracted labor negotiations and rolling strikes between the United Auto Workers (UAW) and the major three automotive manufacturers.
- Index HRC pricing reached a floor bottoming at US\$663 in early October.
- Prices have begun to rise rapidly on pent up demand and low inventory levels resulting in HRC forward prices closing in on US\$1,000/NT

Macro Economic Drivers

- UAW reached tentative agreements with the big 3 Automakers in October.
- US Federal Reserve held its key interest rate in November signaling possible future hikes as the economy remains resilient.

Source: Market data as of Oct 27, 2023

Committed to our Path Forward, Creating a Track Record of Success



Strategic Direction

Operational & Capital Improvements Algoma has developed and executed numerous operational and capital projects that add long term value to the business	#2 debottlenecks operations and increases capacity Feb 2021	EAF Approval Received board approval to begin construction of Electric Arc Furnace Nov 2021	PMM Phase 1 Enhancing quality and expanding grade range on Canada's only discrete plate mill 2022	LSP Power Plant Installation of new turbines to support power generation for EAF project June 2023	EAF Project Construction progresses on transformative electric arc furnace 2021-2024E	PMM Phase 2 Commissioning Heavy Gauge Inline Shear Oct 2023	PMM Phase 2 Final installation of key elements to complete project 2024E
Financial Discipline Algoma is has focused on streamlining its balance sheet, finding effective sources of capital to fund its strategic initiatives and providing long term value to stakeholders	Return to Public Markets including Equity injection of \$306M USD Oct 2021	Debt pay down Algoma extinguished all of its \$358M USD Sr. Secured debt Nov 2021	Regular Dividend Algoma commenced quarterly dividend of \$.05 / share Mar 2022	Substantial Issuer Bid Algoma buys back approx. 1/3 of outstanding shares Aug 2022	Normal Course Issuer Bid Algoma renewed its NCIB for share repurchases 2023/24	ABL Renewal Amend and extend Algoma's now upsized US\$300M asset- based loan May 2023	Low Leverage Profile Algoma maintains a robust balance sheet with liquidity to support market fluctuations and its capital initiatives Ongoing
Strategic Partnerships Algoma continues to develop partnerships focused on de- risking the organization and creating long term value for stakeholders	Walters Selected to fabricate and construct EAF Meltshop Building and other EAF equipment 2023-2025E	EllisDon Construction mgmt support contract for EAF construction 2023-2025E	DSV Global logistics support for delivery of EAF equipment 2023-2025E	United States Steel 2-year extension ore contract de-risking transformation to EAF Sep 2023	IESO Provides Conditional Approval of Phase 1 & 2 Systemt Impact Assesment 2023	Ontario Government Issued Order in Council to expedite transmission lines construction 2029E	EAF Contractors Remaining contract awards partering with select contractors for equipment and infrastructure installation 2024E
ESG Focus Algoma is committed to initiatives geared at driving performance, reducing risk and developing a culture of organizational excellence that improve our ESG performance	Focus on Safety Including zero lost time incidents for the past 2 Fiscal Quarters Apr – Sep 2021	Newly Constituted Board diversity of experience, thought and perspective Oct 2021	Performance Management Implemented a robust performance management system May 2019	Enterprise Risk Management Develop a culture of risk management Nov 2019	ESG Position Paper Published Algoma's approach to ESG April 2023	ESG Sustainability Report Algoma publishes its inagural ESG report 2023	Emission Reduction EAF project expects to reduce emissions 70% and improve GHG performance
	Upcoming	Ongoing / Completed	Recently Announced				

We are positioning Algoma for a new era in steel, well-capitalized to make critical investments that enhance long term performance and create value for our shareholders

Appendices





Recent Updates



Algoma Steel Inc. 18,721 followers

It has been an exciting couple of weeks at Algoma Steel as we mark yet another significant milestone in the construction of our electric arc furnaces (EAF).

...see more



The last crane girder (orange steel) has been installed, officially connecting our EAF building.







We were thrilled to have had the opportunity to speak at yesterday's presentation with Harvest Algoma to discuss the great work they do to address poverty and





Algoma Steel Inc. 18,721 followers

Last night, Algoma Steel attended Algoma University's Annual John R. Rhodes Scholarship Dinner.





Algoma Steel Inc.

18,721 followers

Exciting News that will support the production of green steel at Algoma Steel! Ontario is set to accelerate the development of three transmission projects, designating Hydro One as the primary transmitter. This expansion will a ...see more



For more updates follow our social channels on:



@AlgomaSteelInc



Algoma Steel Inc

Annex: Revenue and Cost of Sales



			Т	hree mor Septem						nded 30,		
				2023		2022				2023		2022
tons Steel Shipments	1	26.1%		548,998		435,202	t	15.0%	1	,118,431		972,727
millions of dollars												
Revenue	t	22.3%	C\$	732.6	C\$	599.2	t	1.7%	C\$	1,559.8	C\$	1,533.3
Less:												
Freight included in revenue				(50.4)		(39.5)				(102.6)		(84.6)
Non-steel revenue			_	(16.4)		(8.2)			_	(36.9)		(19.8)
Steel revenue	Ť	20.7%	\$ _	665.8	\$	551.5	Ţ	0.6%	C\$_	1,420.3	C\$	1,428.9
Cost of steel revenue	t	14.6%	C\$	598.0	C\$	521.7	t	11.8%	C\$	1,164.8	C\$	1,041.8
Depreciation included in cost of steel	reve	nue		(25.2)		(22.3)				(48.4)		(44.8)
Carbon tax included in cost of steel re	veni	ue		(12.2)		(0.1)				(14.7)		(3.1)
Past service costs - pension benefits				_		(44.5)				-		(44.5)
Past service costs - post-employment	bei	nefits	_	-	_	(3.4)				-		(3.4)
Cost of steel products sold	Ť	24.2%	C\$	560.6	C\$	451.4	Ť	16.5%	C\$	1,101.7	C\$	946.0
dollars per ton												
Revenue per ton of steel sold	1	3.1%	C\$	1,334	C\$	1,377	1	11.5%	C\$	1,395	C\$	1,576
Cost of steel revenue per ton of stee	ı											
sold	1	9.1%	C\$	1,089	C\$	1,199	1	2.8%	C\$	1,041	C\$	1,071
Average net sales realization on												
steel sales (i)	ţ	4.3%	C\$	1,213	C\$	1,267	1	13.6%	C\$	1,270	C\$	1,469
Cost per ton of steel products sold	Į.	1.6%	C\$	1,021	C\$	1,037	1	1.3%	C\$	985	C\$	973

⁽i) Represents Steel revenue (being Revenue less (a) Freight included in revenue and (b) Non-steel revenue) divided by the number of tons of Steel Shipments during the applicable period.

Annex: Adjusted EBITDA Reconciliation



		Three mor				Six mont Septem		
millions of dollars		2023		2022		2023		2022
Net income	C\$	31.1	C\$	87.2	C\$	162.0	C\$	388.7
Depreciation of property, plant and equipment								
and amortization of intangible assets		25.3		22.4		48.6		45.0
Finance costs		5.4		4.3		10.5		9.0
Interest on pension and other post-employment								
benefit obligations		4.8		4.0		9.6		7.4
Income taxes		11.9		4.9		51.2		89.8
Foreign exchange gain		(11.6)		(40.1)		(0.6)		(51.8)
Finance income		(3.1)		(4.6)		(6.4)		(6.5)
Inventory write-downs (depreciation on property,								
plant and equipment in inventory)		4.3		1.5		4.7		1.8
Carbon tax		12.2		0.1		14.7		3.1
Increase (decrease) in fair value of warrant liability		0.3		(35.1)		(17.2)		(73.5)
Decrease in fair value of earnout liability		(0.7)		(5.0)		(2.7)		(9.2)
Decrease in fair value of share-based								
payment compensation liability		(1.3)		(10.0)		(5.3)		(19.4)
Share-based compensation		2.4		(0.2)		3.0		2.7
Past service costs - pension benefits		-		49.5		_		49.5
Past service costs - post-employment benefits		-		3.8		-		3.8
Adjusted EBITDA (i)	C\$	81.0	C\$	82.7	C\$	272.1	C\$	440.4
Net Income Margin		4.2%		14.6%		10.4%		25.3%
Net Income / ton	C\$	56.6	C\$	200.4	C\$	144.8	C\$	399.6
Adjusted EBITDA Margin (ii)		11.1%		13.8%		17.4%		28.7%
Adjusted EBITDA / ton	C\$	147.5	C\$	189.9	C\$	243.3	C\$	452.8

⁽i) See "Non-IFRS Measures" for information regarding the limitations of using Adjusted EBITDA.

⁽ii) Adjusted EBITDA Margin is Adjusted EBITDA as a percentage of revenue.

Annex: Selected Quarterly Information



(millions of dollars, except where																
otherwise noted)			2024 2023							_			2022			
As at and for the three months ended		Q2		Q1		Q4	Q3	Q2	Q1		Q4		Q3		Q2	
Financial results																
Total revenue	C\$	732.6		827.2		677.4 C\$	567.8 C\$	599.2 C\$	934.1	C\$	941.8	C\$	1,064.9	C\$	1,010.2	
Steel products		665.8		754.5		609.2	512.0	551.5	877.4		879.9		1,009.5		936.5	
Non-steel products		16.4		20.5		14.1	12.1	8.2	11.6		13.9		14.2		31.8	
Freight		50.4		52.2		54.1	43.7	39.5	45.1		48.0		41.2		41.9	
Cost of sales		664.8		639.5		630.7	611.8	589.4	576.8		603.2		599.9		578.7	
Administrative and selling expenses		31.0		23.4		25.0	21.7	24.2	28.4		28.0		18.9		29.4	
Income (loss) from operations		36.8		164.3		21.7	(65.7)	5.6	328.9		310.6		446.1		402.1	
Net income (loss)		31.1		130.9		(20.4)	(69.8)	87.2	301.4		242.9		123.0		288.2	
Adjusted EBITDA	C\$	81.0	C\$	191.2	C\$	47.9 C\$	(35.9) C\$	82.7 C\$	357.7	C\$	334.4	C\$	457.3	C\$	430.6	
Per common share (diluted) ³																
Net income (loss)	C\$	0.24	C\$	0.85	C\$	(0.2) C\$	(0.6) C\$	0.38 C\$	1.49	C\$	1.45	C\$	0.92	C\$	4.02	
Financial position																
Total assets	C\$	2,713.1	C\$	2,627.8	C\$	2,455.6 C\$	2,549.0 C\$	2,716.0 C\$	3,070.5	C\$	2,693.6	C\$	2,520.7	C\$	2,185.7	
Total non-current liabilities		660.1		665.0		650.0	663.4	693.3	618.0		573.5		640.1		1,038.8	
Operating results																
Average NSR per nt ²	C\$	1,213	C\$	1,323	C\$	1,066 C\$	1,116 C\$	1,266 C\$	1,632	C\$	1,608	C\$	1,827	C\$	1,594	
Adjusted EBITDA per nt ²		147.5		335.8		83.8	(78.3)	189.9	665.4		611.1		827.6		733.1	
Shipping volume (in thousands of nt)																
Sheet		485		498		505	421	411	485		486		481		514	
Plate		64		70		66	37	23	52		61		72		73	
Slab		-		2		1	1	_	_		_		_		_	

^{1 -} Period end date refers to the following: "Q4" - March 31, "Q3" - December 31, "Q2" - September 30 and "Q1" - June 30.

Further, on February 9, 2022, the Company issused 35,883,692 common shares in connection with the earnout rights granted to non-management shareholders that existed prior to the Merger.

On March 3, 2022, the Company commenced a normal course issuer bid for which the Company purchased and cancelled 3,364,262 common shares as at March 31, 2023.

On June 21, 2022, the Company commenced a substantial issuer bid in Canada and a Tender Offer (the "Offer") in the United States. On July 27, 2022, the Offer was completed and 41,025,641 common shares were purchased for cancellation.

On June 26, 2023, the Company converted 35,379 DSUs to common shares. At September 30, 2023, 103,603,263 common shares are outstanding.

^{2 -} The definition and reconciliation of these non-IFRS measures are included in the "Non-IFRS Financial Measures" section of this MD&A.

^{3 -} Pursuant to the Merger with Legato, on October 19, 2021, the Company effected a reverse stock split retroactively, such that each outstanding common share became such number of common shares, each valued at \$10.00 per share, as determined by the conversion factor of 71.76775% (as defined in the Merger Agreement), with such common shares subsequently distributed to the equity holders of the Company's former ultimate parent company.

